



شركة أعمال البنية الحديثة
للصناعات الخرسانية والطوب الأسمنتي



شركة أعمال البنية الحديثة



091.388 6363 - 091.388 6161
091.388 6464 - 091.388 6262



www.ab-h.ly
info@ab-h.ly



طرابلس - طريق السواني الإشارة الضوئية سيدي سليم
SIDI SLIM - TRAFFIC LIGHT - AL SWANI ROAD - TRIPOLI

ABOUT THE COMPANY

نبذة عن الشركة

شركة أعمال البنية الحديثة للصناعات الخرسانية والطوب الأسمنتي هي إحدى الشركات الوطنية الليبية تأسست سنة 2018 بموجب شهادة السجل التجارة والصناعة رقم (0184) والمتخصصة في مجال الخرسانة الجاهزة والعاملة بأحدث معايير الجودة والمهنية بتقديم أفضل الخدمات في مجال الخرسانة الجاهزة بجميع أنواعها .

AEMAL AL BINYA ALHADITHA FOR CONCRETE AND CEMENT BLOCKS CO, is a Libyan national company, established on 2018 registered in the commercial and industrial register under No (0184), and is specialized in manufacturing pre-fabricated concrete, operating under most advanced quality and professional standers, offering the best services in the area of the all kinds of prefabricated concrete.

COMPANY CAPABILITIES

إمكانيات الشركة

الشركة لديها عدد من الآلات الحديثة والتي مكنت الشركة من تقديم أفضل الخدمات

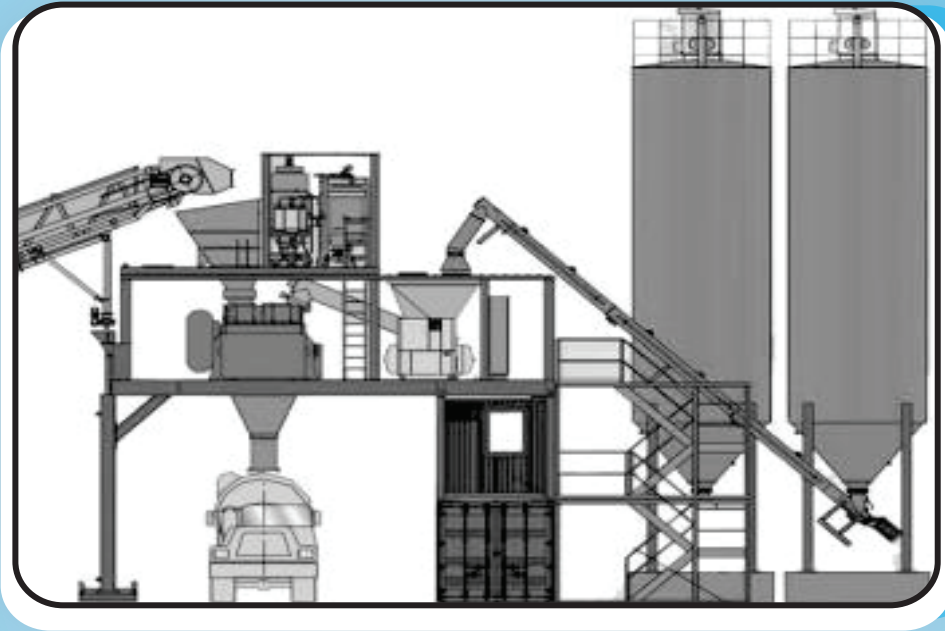
- * عدد 12 مضخات خرسانة بطول 35 - 56 متر (M)
- * سيارات نقل الخرسانة عدد 40 بسعة من 9 ~ 12 متر مكعب (M^3)
- * مختبر هندسي به أحدث الأجهزة والمعدات المستخدمة في ضبط جودة الإنتاج QA/QC
- * لذي الشركة عدد من المهندسين والمشرفين ذو كفاءة وخبرة عالية في مجال الخرسانة

The company owns a number of advanced machinery that enabled the company to offer better services.

- * Nos 12 concrete pumps 35-56 m³ in length.
- * Nos 40 concrete hauling trucks 9-12 cubic meter (M^3) in capacity
- * Engineering laboratory with most advanced product quality assurance and control (QA/ QC) equipment
- * The company employs highly qualified engineers and supervisors with extensive experience in concrete production.

القوة الإنتاجية

PRODUCTION CAPACITY



تمتلك الشركة عدد 2 خلاطة خرسانية نوع MEKA تتميز بأحدث المواصفات التي تمكنها من العمل بشكل ألي كليا بقوة إنتاجية 240 متر³ في الساعة

The company owns 2 (Two) MEKA concrete mixers, featured with advanced specification that enable the mixtures to work in a full automatic fashion with production capacity of 240m³/ Hour.

عملية تصنيع الخرسانة

MANUFACTURE OF CONCRETE

1 بعد مطابقة المواصفات تبدأ العملية بنقل المواد عالية الجودة

ركام ناعم ركام (1) ركام (1.5) ركام ($\frac{3}{8}$)



2 يتم تحميل المواد في الحاويات ثم نقلها علي سير متحرك



3 يتم فتح بوابات الحاويات ووزن كميات المواد للخلطة بواسطة نظام توماتيكي متكامل

مختبر ضبط الجودة

5 يتم تفريغ الخرسانة في سيارات لنقلها للمواقع ويتم أخذ عينات لقياس الحرارة والقوة بواسطة مهندسين ضبط الجودة



مختبر مراقبة وضبط جودة الخرسانة

CONCRETE QUALITY ASSURANCE AND CONTROL LABORATORY

محطة معالجة المياه بقدرة إنتاجية 24000 لتر في الساعة التي تتم فيها إزالة الأملاح الدائبة التي تؤثر بشكل سلبي على جودة الخرسانة وإزالة أي عوالق أو ملوثات حتي تصبح هذه المياه مناسبة للاستخدام لضمان الحصول على أفضل خرسانة .

Water treatment plant, with production capacity of 24000 L/H, in which are removed solvent salts which negatively affects concrete quality, and any suspended matter or contaminants, so as to assure that the water is fit for consumption, and to guarantee the



مختبر مراقبة وضبط جودة الخرسانة

CONCRETE QUALITY ASSURANCE AND CONTROL LABORATORY



جهاز قياس مقاومة الخرسانة للضغط
UNIAXIAL ROCK COMPRESSION MACHINE



قالب مكعبات قياس مقاومات الخرسانة
CUBE MOULDS TO MEASURE CONCRETE STRENGTH



جهاز تقسيم العينات المثالية للركام
AGGREGATE IDEAL SAMPLING DEVICE



جهاز لوس انجلس لقياس مقاومة التآكل والبري للركام
LOS ANGELES ABRASION TESTER

مختبر مراقبة وضبط جودة الخرسانة

CONCRETE QUALITY ASSURANCE AND CONTROL LABORATORY



حوض المعالجة الخاص بالمكعبات الخرسانية
SPECIAL PROCESSING BASIN CONCRETE CUBES



طاولة ميزان الكثافة للركام
SPECIFIC GRAVITY TEST SET



فرن كهربائي لتجفيف العينات
AN ELECTRIC OVEN FOR DRYING SAMPLES



ميزان حساس
SENSITIVE DIGITAL BALANCE

مختبر مراقبة وضبط جودة الخرسانة

CONCRETE QUALITY ASSURANCE AND CONTROL LABORATORY



جهاز التفلطح والمطولية للركام
LENGTH GAUGE AND FLAKINESS GAUGE



جهاز قياس معامل الصدم للركام
AGGREGATE IMPACT DEVICE



المناخل القياسية للاختبار الركام
LABORATORY TEST SIEVE



اختبار الهبوط للخرسانة
SLUMP TEST DEVICE



جهاز قياس الحرارة للخرسانة
THERMOMETER FOR CONCRETE

السيارات والألات EQUIPMENT AND CARS



مضخة خرسانة بطول 35M
CONCRETE PUMP 35M



مضخة خرسانة بطول 36M
CONCRETE PUMP 36M



مضخة خرسانة بطول 38M عدد 4
M38 METERS LONG CONCRETE PUMP 4



مضخة خرسانة بطول 41M عدد 2
M41 METERS LONG CONCRETE PUMP 2

السيارات والألات
EQUIPMENT AND CARS



مضخة خرسانة بطول M49
CONCRETE PUMP 49 METER



مضخة خرسانة بطول M51 عدد 2
M51METERS LONG CONCRETE PUMP 2



مضخة خرسانة بطول M55
CONCRETE PUMP 55 METER



مضخة خرسانة بطول M56
CONCRETE PUMP 56 METER



السيارات والآلات EQUIPMENT AND CARS

سيارات نقل الخرسانة عدد 40 بسعة من 9 ~ 12 متر مكعب

CONCRETE TRANSPORT VEHICLES 40 UNITS TONNAGE 9 AND 12- METERS M3





شركة الاتحاد العربي للمقاولات

شركة مساهمة اتحادية

التاريخ: 2022/10/16

الرقم الاشاري: ٢٩.١٥٣٧.٢٠٢٢

السادة: شركة اعمال البنية الحديثة

بعد التحية: ،،،،،

نود اعلامكم باننا كمصنع البرج للإسمنت التابع لشركة الاتحاد العربي للمقاولات نقوم بإنتاج اسمنت بورتلاندي من النوع الأول حسب المواصفة الليبية 340 لسنة 2009، وفيما يلي التحاليل الكيميائية والخصائص الفيزيائية الخاصة به:

أولاً: التحاليل الكيميائية:

CHEMICAL ANALYSIS	
Sio2	22.00
AL2O3	4.96
Fe2o3	3.58
Cao	62.70
Mgo	1.68
Na2O	0.18
K2O	0.70
SO3	2.37
Cl	0.036
BLAIN	3100
LOI	1.13

ثانياً: الخصائص الفيزيائية:

SETTING TIME		SOUNDNESS	COMPRESSIVE STRENGTH		
INITIAL	FINAL		2DAYS	7DAYS	28DAYS
205.00	245.00		20.25	39.45	58.87

مدير ادارة مصنع البرج للإسمنت
م/ محسن المهدي الصيد



رئيس قسم ضبط الجودة
م/ عبدالله خليفة عبد الدائم

2022
16

3475

+218 21 3351203

+218 21 3351200

المركز الرئيسي : برج طرابلس - برج رقم (1) الدور (21)

+218 21 5825619

+218 21 5825447

الوحدات الإنتاجية : طريق السواني - كلم 13

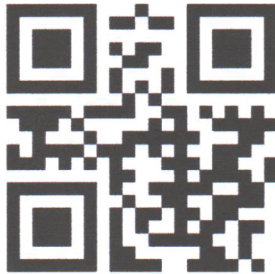


شهادة معايرة Calibration Certificate

31-ICP45224-3

Customer شركة أعمال البنية الحديثة الزبون
Address طرابلس - Tripoli العنوان

مواصفات الخلاطة الخرسانية Cement Mixing Plant Specifications		
Type	Concrete Mixing Plant	النوع
Manufacturer	MEKA	الشركة المصنعة
Model	-	الموديل
Serial No.	5143	الرقم التسلسلي
Identification No.	-	الرقم التعريفي
Year	2013	السنة



This is to certify that the cement mixing plant described above has been examined and calibrated by Libyan Calibration Services co. (LCS) using ISO/IEC17025 accredited calibrated equipment in accordance with LCS calibration procedure referenced in page 2

نؤكد على أن الخلاطة الخرسانية المذكورة أعلاه قد تم فحصها ومعايرتها من قبل الشركة الليبية لخدمات المعايرة (LCS) باستخدام معدات معايرة معتمدة طبقاً ل ISO/IEC17025 وفقاً لإجراء معايرة LCS المشار إليه في الصفحة 2.

Saif Benrhuma
Technical Manager



Calibration Report

Calibration Information

Report No.	31-1CP45224-3	Date of Calibration	2024-10-09
Calibrated by	Ahmed Hribich	Calibration Location	Onsite
Temperature	35±10°C	Relative Humidity	50 ±10%
Procedure	LCS-CP-01-SOP	Reference	-

Reference Equipment Information

Type:	Weights M2 Class	Model:	554503
Manufacturer:	Accurate Weight	Weight capacity:	20 Kg
Quantity	50		

Type:	Weights M1 Class	Model:	22210
Manufacturer:	Accurate Weight	Weight capacity:	1 Kg
Quantity	6		

Type:	Thermo Hygrometer	Model:	HUMIPORT 10
Manufacturer:	E+E ELEKTRONIK	Serial No.:	P94738.0003

Tracability Information:

The equipment used is calibrated by the manufacturer and traceable to international standards which realize the physical units of measurement.

Results

Aggregates Scale										
Scale Capacity (Kg)			4000							
Scale Reading Divisions (Kg)			1							
	Before Adjust					After Adjust				
Standard Weight	Reading↑	Error	Reading↓	Error	Diff Percentage %	Reading↑	Error	Reading ↓	Error	Diff Percentage %
0	0	0	-2	-2	-0.03					
100	99	-1	98	-2	-0.04					
200	200	0	200	0	0.00					
300	300	0	301	1	0.01					
400	400	0	400	0	0.00					
500	500	0	501	1	0.01					
600	601	1	601	1	0.03					
700	701	1	700	0	0.01					
800	800	0	802	2	0.03					
900	901	-1	902	-2	-0.04					
1000	1000	0	1000	0	0.00					

All mentioned values and readings above are in Kilograms

Cement Scale										
Scale Capaciyy (Kg)			1000							
Scale Reading Divisions (Kg)			1							
	Before Adjust					After Adjust				
Standard Weight	Reading↑	Error	Reading↓	Error	Diff Percentage %	Reading↑	Error	Reading ↓	Error	Diff Percentage %
0	0	0	0	0	0.00					
40	41	-1	40	0	-0.05					
80	79	1	80	0	0.05					
120	121	-1	120	0	-0.05					
160	159	1	160	0	0.05					
200	200	0	201	-1	-0.05					
240	238	2	241	-1	0.05					
280	280	0	281	-1	-0.05					
320	318	2	321	-1	0.05					
360	360	0	361	-1	-0.05					
400	401	-1	400	0	-0.05					
440	440	0	440	0	0.00					
480	480	0	481	-1	-0.05					
500	500	0	500	0	0.00					

All mentioned values and readings above are in Kilograms

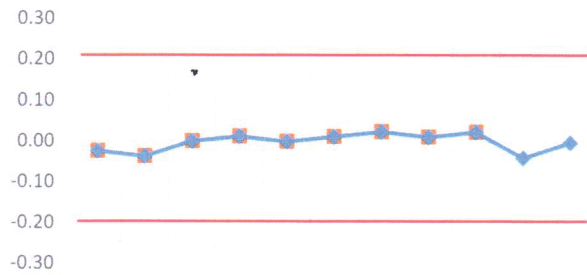
Water Scale										
Scale Capacity (Kg)			1000							
Scale Reading Divisions (Kg)			1							
	Before Adjust					After Adjust				
Standard Weight	Reading↑	Error	Reading↓	Error	Diff Percentage %	Reading↑	Error	Reading ↓	Error	Diff Percentage %
0	0	0	0	0	0.00					
40	40	0	40	0	0.00					
80	79	1	80	0	0.05					
120	120	0	121	-1	-0.05					
160	160	0	161	-1	-0.05					
200	200	0	201	-1	-0.05					
240	240	0	241	-1	-0.05					
280	280	0	281	-1	-0.05					
320	321	-1	320	0	-0.05					

All mentioned values and readings above are in Kilograms

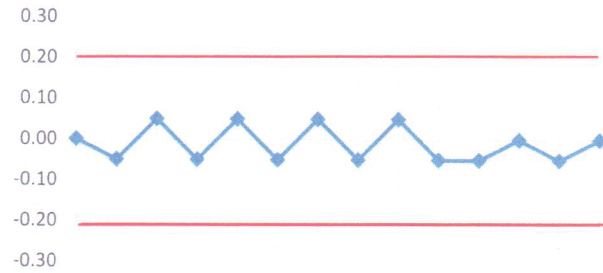
Additives Scale										
Scale Capaciyy (Kg)			50							
Scale Reading Divisions (Kg)			0.001							
	Before Adjust					After Adjust				
Standard Weight	Reading↑	Error	Reading↓	Error	Diff Percentage %	Reading↑	Error	Reading ↓	Error	Diff Percentage %
0.000	0.000	0.000	0.086	-0.086	-0.09					
2.000	2.004	-0.004	2.150	-0.150	-0.15					
4.000	3.982	0.018	4.115	-0.115	-0.10					
6.000	6.067	-0.067	6.067	-0.067	-0.13					
8.000	8.008	-0.008	8.008	-0.008	-0.02					
10.000	9.990	0.010	9.960	0.040	0.05					

All mentioned values and readings above are in Kilograms

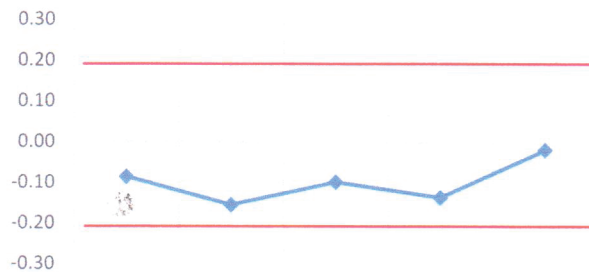
AGGREGATES 1 SCALE



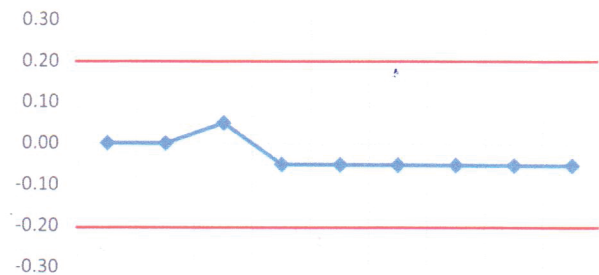
CEMENT SCALE



ADDITIVE SCALE



WATER SCALE



The uncertainties presented in this report have been calculated utilizing the methodology elaborated in the ANSI/NCSL document entitled 'Guide to the Expression of Uncertainty in Measurement', commonly referred to as the 'GUM'.

Calibration works are done using adequate standard weights equivalent to each mixing plant scale, weight readings are adjusted within $\pm 0.2\%$ of full scales capacity. It is recommended to calibrate the scales of the mixing plant within 6 months from the date of this certificate.

This certificate shall not be reproduced other than in full except with the permission of the laboratory. Calibration certificates without signature and seal are not valid.

**** Report End ****

NanoFlow® 2000

High-Range Water-reducing / New Generation Superplasticizing Chemical Admixture for Flowable Concrete

Product Definition

NanoFlow 2000 is polycarboxylate based, high-range water reducer / new generation superplasticizer type of chemical admixture designed for making different concretes from normal flowability to self-compacting concretes. NanoFlow 2000 provides high flowability and slump retention performance.

Use

NanoFlow 2000 is recommended for use in the applications and purposes below.

- Concrete production in normal and high workability classes.
- Self-compacting concrete production.
- Ready-mixed concrete production.
- Concretes designed for sections of closely spaced and congested reinforcing steel.
- Concrete production in low water to cement ratio without slump loss.
- High strength concrete production.

Advantages and Properties

- NanoFlow 2000 is polycarboxylate based, high-range water reducer / superplasticizer type of chemical admixture designed for making flowable concrete. Due to its specially designed and optimized chemical structure it provides very effective dispersion of cement particles and prevents the flocculation.
- Provides high flowability without increase in setting time.
- Provides high workability retention performance.
- NanoFlow 2000 is chemically a polymer with backbone and side chains. It is adsorbed on the surface of the cement particles and provides excellent dispersion of the cement particles by steric effect of its side chains. This mechanism makes NanoFlow 2000 a very effective dispersant to obtain self compactability in very low water to cement ratios.
- A water reduction up to 40% by satisfying the target workability can be obtained through the appropriate usage of NanoFlow 2000. This significant amount of water reduction and decreased water to cement ratio results in increased early strength gain, increased ultimate strength, enhanced durability and the other beneficial properties associated with low water to cement ratio such as decreased chloride-ion penetration.
- Provides significant increase in workability without increasing the quantity of mixing water and hence procures considerable convenience in mixing, transporting, placing and compaction of fresh concrete.
- Improves the strength and durability by ensuring that the specified target consistency is achieved with lower water to binder ratios.
- It is non-chloride admixture and does not contain any compounds that may cause corrosion of reinforcing steel.

Application Details, Suggestions and Warnings

- NanoFlow 2000 should be added to the mixing water. As an alternative way, it can be mixed by 1/3 of the mixing water and added to the fresh mixture produced by 2/3 of the mixing water by a visual observation of workability and segregation. In case of the direct addition to the fresh mixture, an additional mixing time should be introduced. NanoFlow 2000 is not added to the dry mixture.
- As the dosage of the chemical admixtures is greatly influenced from cement type, properties of the concrete ingredients and mix design, it is recommended that the optimum dosage of admixture should be determined on trial batches.
- NanoFlow 2000 is generally compatible with the Portland cement types described in EN 197-1. In addition, it can be used in concrete mixes containing mineral admixtures such as silica fume, fly ash and ground granulated blast furnace slag. It should be noted that, the presence of mineral admixtures in concrete greatly influences the required dosage of the admixture for a specified target or performance. The optimum dosage of NanoFlow 2000 should be determined on trial batches.



NanoFlow 2000 is not compatible with sulfonated naphthalene and sulfonated melamine based chemical admixtures. There is no known incompatibility with the other type of chemical admixtures and can be used with the others in the same mixture. In case of the combined usage, the different types of chemical admixtures should not be mixed together and be used separately. Please contact R&D department of Lyksor for further information.

Recommended Dosage

The recommended dosage rate of NanoFlow 2000 for general concreting operations is between 0.8 % - 1.5 % of the weight of binding material (cement + mineral admixture). The maximum water reduction and superplasticizing property increases as the dosage increases up to a saturation point. However, it should be considered that the required dosage varies with the type and amount of cement and mineral admixtures, water to binder ratio, properties of the other ingredients and the ambient temperature. Exceeding the recommended or determined dosage may cause significant segregation and setting time increase. In addition, the required dosage of NanoFlow 2000 to achieve a target performance will be different for each concrete mixture. The appropriate dosage should be determined on trial batches as it will not cause any segregation and/or undesirable side effects. It is known that there is a significant effect of C₃A, SO₃ content and fineness of cement on the appropriate dosage of NanoFlow 2000.

Technical Properties

Colour and form	Brown - Liquid
Chemical base	Polycarboxylate
Density (kg/l)	1.04 – 1.08 (at +20 °C)
Chloride ion content	Max 0.1% - Chloride free acc. to EN 934-2
Alkali content	Max. 5%
pH	3 – 7
Conformity	TS EN 934-2 Table 3.1 – 3.2 ASTM C494 Type G

Cleaning of Tools

Concreting tools contact with NanoFlow 2000 can be easily cleaned with water.

Packaging

25 kg drum

1000 kg IBC

Bulk delivery

Storage and Shelf Life

Shelf life of NanoFlow 2000 is 12 months when stored in its original package and recommended storage conditions. NanoFlow 2000 should be stored in dry conditions between +5 °C and +35 °C. It should be protected from direct sunlight and frost.

Security and Health

In case of contact with skin, wash with clean water. In case of contact with eye, wash with clean water. Eye contact should be medically consulted immediately. For further information please refer to Material Safety Data Sheet (MSDS) of the product.

Legal Liability

The technical recommendations in this product data sheet are based on the experimental studies performed on reference concrete mixtures designed in the R&D laboratories of LYKSOR. The results may not be applicable to different concrete mixtures produced with different materials than the ones used in the experiments in Lyksor. All customers and users are required to determine the appropriate LYKSOR products for their intended use and to test the suitability of LYKSOR product for their application. Please contact LYKSOR for the appropriate product selection and usage details. LYKSOR is not responsible for the improper usage of the products.

التاريخ : 2022 /12/31 م

الرقم الإشاري : 2022\436 م

السادة ١ شركة البنية الحديثة

الموضوع ١ اختبارات على عينات ركام خشن وناعم ومياه

إشارة إلى طلبكم إجراء اختبارات على عينات ركام خشن وناعم وعينة مياه تم جلبها بمعرفتكم لمعملنا بطرابلس يوم 2022/12/26 م لاستخدامها في تنفيذ خرسانة اسمنتية جاهزة لشركة العمران السريع، فقد كانت النتائج وفقا لما يلي:

1. التهشيم والاستطالة والتفلطح لعينة الركام الخشن حجم 20 مم:

طريقة الاختبار : BS 812 : PART1 بالنسبة لاختبار الاستطالة والتفلطح و BS 812 : PART3 بالنسبة لاختبار التهشيم.

النتيجة " % " لعينة الركام الخشن حجم 20 ملم	الاختبار
22.5	التهشيم
7.1	الاستطالة
8.2	التفلطح

تنص المواصفات البريطانية على ألا تزيد نسبة الاستطالة عن 15% ونسبة التفلطح عن 40% وحيث أن نتائج عينة الركام الخشن تقع في الحدود المسموح بها فإن عينة الركام يمكن استخدامها في صناعة الخرسانة الاسمنتية كذلك تنص المواصفات البريطانية على ألا تزيد درجة التهشيم عن 25% وبالتالي فإن نتيجة التهشيم لعينة الركام الخشن تقع في الحدود المسموح بها وبالتالي يمكن استخدامها في صناعة الخرسانة الاسمنتية.



2. اختبارات الكيمياء "نسبتي الكبريتات والكلوريدات لعينات الركام الناعم والخشن والماء":

طريقة الإختبار : ASTM D 512

العينة	نسبة الكبريتات "so3" %	نسبة الكلوريدات "cl" %		الاس الهيدروجيني
		NaCl	Cl	
ركام خشن كسارة الافعى	0.0019	0.0092	0.0056	8.99
قرانياليا	0.0032	0.0071	0.0043	9.09
ركام خشن كسارة الوادي	0.0227	0.0210	0.0127	9.14
رمل	0.0001	0.0046	0.0028	9.19
ماء	0.0020	0.0030	0.0018	6.86

تتص المواصفات العامة لصناعة الخرسانة الاسمنتية بتجنب استخدام الركام الخشن او الناعم الذي تزيد نسبة الكبريتات فيه عن 0.04% وتجنب استخدام المياه التي تزيد نسبة الكبريتات فيها عن 0.05%، وجميع العينات أعلاه تقع في الحدود المسموح بها، وفيما يتعلق بالكلوريدات فتتص المواصفات على ألا تزيد نسبة الكلوريدات "مقاسة ك NaCl" عن 0.05% للركام و 0.06% للمياه وجميع العينات أعلاه تقع في الحدود المسموح بها.

والسلام عليكم ورحمة الله وبركاته

م. خالد أحمد السنوسي المغربي
المدير العام



صورة للملف الدوري

AGGREGATE CRUSHING VALUE / ACV - BS 812 : PART 3-1990



Job No.	415/2022
Date of test	27/12/2022
Sample Type	Aggregate size 20 mm
Client	شركة البنية الحديثة
Project	

FRACTION TESTED	SEPARATING SIEVE	FRACTION USED	
28-20 mm	5.0 mm		
20-14 mm	3.35 mm	✓	
14-10 mm	2.36 mm		STANDARD
		standard or smaller apparatus	
10-6.3 mm	1.70 mm		
6.3-5.0 mm	1.18 mm		
5.0-3.35 mm	0.85 mm		
3.35-2.36 mm	0.60 mm		

SPECIMEN REFERENCE					
MASS OF TRAY + TEST SPECIMEN	"g"				
MASS OF TRAY	"g"				
MASS OF ORIGINAL TEST SPECIMEN	"g"	M ₁	1875		
MASS OF TRAY + MATERIAL PASSING SEPERATING SIEVE	"g"				
MASS OF TRAY	"g"				
MASS MATERIAL PASSING SEPERATING SIEVE	"g"	M ₂	422		
MASS OF TRAY + MATERIAL RETAINED ON SEPERATING SIEVE	"g"				
MASS OF MATERIAL RETAINED ON SEPERATING SIEVE	"g"	M ₃	1453		
AGGREGATE CRUSHING VALUE	"%"	M ₂ /M ₁	22.5		
AGGREGATE CRUSHING VALUE (MEAN VALUE)	"%"				



ELONGATION INDEX OF AGGREGATE / EI - BS 812 : SECTION 105.2-1990



Job No.	415/2022
Date of test	27/12/2022
Sample Type	Aggregate size 20 mm
Test Pit No	
Depth	
Client	شركة البنية الحديثة
Project	

	FRACTION GUAGED						
PASSING SIEVE	mm	50.0	37.5	28.0	20.0	14.0	10.0
RETAINED ON SIEVE	mm	37.5	28.0	20.0	14.0	10.0	6.3
GAPS BETWEEN PINS	mm	78.7	59.0	43.2	30.6	21.6	14.7
FRACTION GUAGED							
BEFORE GUAGING							
MASS OF TRAY + AGGREGATE FRACTION	g						
MASS OF TRAY	g						
MASS OF AGGREGATE FRACTION M_0	g				604.4	380.4	
INDIVIDUAL PERCENTAGE M_0/M_1	%				61.4	38.6	
SUM OF AGGREGATE MASS M_1	g				984.8	984.8	
REMAINING SUM OF AGGREGATE MASS M_2	g				984.8	984.8	
AFTER GUAGING							
MASS OF TRAY + SUM OF AGGREGATE NOT PASSING GAPS "g"							
MASS OF TRAY "g"							
SUM OF AGGREGATE MAS NOT PASSING GAPS "g" M_3				69.6			
ELONGATION INDEX EI = $M_3/M_2 \times 100$ "%"				7.1			



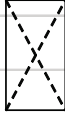
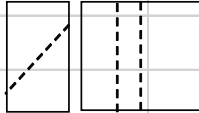
FLAKINESS INDEX OF AGGREGATE / FI - BS 812 : SECTION 105.1-1989

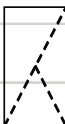
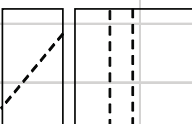


Job No.	415/2022
Date of test	27/12/2022
Sample Type	Aggregate size 20 mm
Test Pit No	
Depth	
Client	شركة البنية الحديثة
Project	

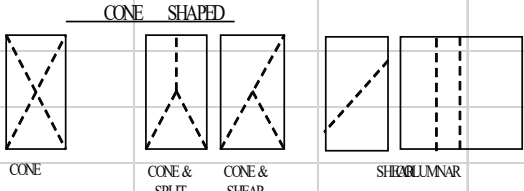
	FRACTION GUAGED						
PASSING SIEVE "mm"	63.0	50.0	37.5	28.0	20.0	14.0	10.0
RETAINED ON SIEVE "mm"	50.0	37.5	28.0	20.0	14.0	10.0	6.3
SLOTS WIDTH "mm"	33.9	26.3	19.7	14.4	10.2	7.2	4.9
FRACTION GUAGED							
BEFORE GUAGING							
MASS OF TRAY + AGGREGATE FRACTION "g"							
MASS OF TRAY "g"							
MASS OF AGGREGATE FRACTION "g" M_0					604.4	380.4	
INDIVIDUAL PERCENTAGE "%" M_0/M_1					61.4	38.6	
SUM OF AGGREGATE MASS "g" M_1					984.8	984.8	
REMAINING SUM OF AGGREGATE MASS "g" M					984.8	984.8	
AFTER GUAGING							
MASS OF TRAY + SUM OF AGGREGATE PASSING SLOTS "g"							
MASS OF TRAY "g"							
SUM OF AGGREGATE PASSING SLOTS "g" M_3					81.0		
FLAKINESS INDEX FI = $M_3/M_2 \times 100$ "%"					8.2		



Modern Construction Works Company For Concrete & Hollow Blocks						
CONCRETE COMPRESSIVE		Description:- Mix Design Concrete - C 25				
STRENGTH TEST		Date Mou :	8 August 2023	Date :	5-Sep-23	
BS 1881		Test No.: 0823 - 01 - WCM-341			Tested by : Eng' r ARAFAT	
Location :		LABORATORY				
Description :- Mix Design Concrete For C 25						
Concrete Placement No.		: Concrete Strenght		Mix No.		WCM - 17
Concrete Supplier				Method of Placing		: Direct / Bucket / Pumping
Slump (ASTMC 143)		160 ~ 230	mm	Air Content (ASTM C 231)		N/A
Unit Weight (ASTMC 138) :		2.356	g/cm ³	Sample Represents		: 6 Cubic
Specimen	Age	Date	Area	Comp.Strength		Strength
Identification	Days	Tested	cm ²	Mpa	N/mm ²	Mpa N/mm ²
	7	15-Aug-23	225	23.4		
	7	15-Aug-23	225	22.7		Avg:
	7	15-Aug-23	225	23.5		23.2
	28	5-Sep-23	225	32.1		
	28	5-Sep-23	225	33.3		Avg:
	28	5-Sep-23	225	31.9		32.4
Design Mix. <u>WCM-17</u>		Cement. <u>300 kg.</u>	F.A. <u>690 kg.</u>	C.A. <u>1180 kg.</u>		
Admixture No.1 <u>3.3Kg</u>		Admixture No.2 <u>N/A</u>		Admixture No.3 <u>N/A</u>		
Water <u>180</u> L or kg		Slump. <u>220</u> mm	Cubic Wt. <u>N/A</u>	Density <u>N/A</u>		
Type of Fracture	CONE SHAPED					
						
	CONE	CONE & SPLIT	CONE & SHEAR	SHEAR COLUMNAR		
Meets Specification Requirement :		<u>Yes / No</u>				
Inform Q. C Manager immediately if Fracture Type is Not CONE Shaped.						
Remarks :						
Reviewed by : _____				Witnessed by : _____		
Modern Construction Works Company						

Modern Construction Works Company For Concrete & Hollow Blocks						
CONCRETE COMPRESSIVE			Description:- Mx Design Concrete - C 30			
STRENGTH TEST			Date Mo:	7 November 2022	Date :	5-Dec-22
BS 1881			Test No.: 293 - 01 - WCM-0151		Tested by:	Eng 'r ARAFAT
Location :		LABORATORY				
Description :- Mx Design Concrete For C30						
Concrete Placement No.		: Concrete Strenght		Mix No.	WCM- 16	
Concrete Supplier				Method of Placing		: <u>Direct</u> / Bucket / Pumping
Slump (ASTMC 143)		160-230	mm	Air Content (ASTMC 231)		NA
Unit Weight (ASTMC 138) :		2.378	g/cm ³	Sample Represents		: 6 Cubic
Specimen	Age	Date	Area	Comp.Strength		Strength
Identification	Days	Tested	cm ²	Mpa	Nmm ²	Mpa Nmm2
	7	14-Nov-22	225	27.6		
	7	14-Nov-22	225	25.9		Avg:
	7	14-Nov-22	225	26.3		26.6
	28	5-Dec-22	225	36.7		
	28	5-Dec-22	225	35.4		Avg:
	28	5-Dec-22	225	37.1		36
Design Mix		<u>WCM-16</u>		Cement	<u>330 kg</u>	
				F.A	<u>700 kg</u>	
				C.A	<u>1140 kg</u>	
Admixture No.1		<u>3.4 Kg</u>		Admixture No.2	<u>NA</u>	
				Admixture No.3	<u>NA</u>	
Water		<u>181</u> Lor kg		Slump	<u>190 mm</u>	
				Cubic Wt.	<u>NA</u>	
				Density	<u>NA</u>	
Type of Fracture		 CONE SHAPED  CONE & SPLIT  CONE & SHEAR  SHEAR				
Meets Specification Requirement :			<u>Yes / No</u>			
Inform Q.C Manager immediately if Fracture Type is Not CONE Shaped						
Remarks :						
Reviewed by: _____				Witnessed by: _____		
Modern Construction Works Company						

Modern Construction Works Company For Concrete & Hollow Blocks

CONCRETE COMPRESSIVE			Description:-		Mix Design Concrete - C 35	
STRENGTH TEST			Date Mou:	1 October 2022	Date :	29-Oct-22
BS 1881			Test No.:	110 - 01 - WCM-171	Tested by:	Eng 'r ARAFAT
Location : LABORATORY						
Description :- Mix Design Concrete For C35						
Concrete Placement No.		: Concrete Strenght		Mix No.		WCM - 11
Concrete Supplier				Method of Placing		: Direct / Bucket / Pumping
Slump (ASTMC 143)		160-180	mm	Air Content (ASTMC 231)		N/A
Unit Weight (ASTMC 138) :		2.383	g/cm ³	Sample Represents		: 6 Cubic
Specimen	Age	Date	Area	Comp.Strength		Strength
Identification	Days	Tested	cm ²	Mpa	N/mm ²	Mpa N/mm2
	7	8-Oct-22	225	33.4		
	7	8-Oct-22	225	35.1		Avg:
	7	8-Oct-22	225	32.9		33.8
	28	29-Oct-22	225	45.3		
	28	29-Oct-22	225	44.8		Avg:
	28	29-Oct-22	225	46.1		45.4
Design Mix. <u>WCM-11</u> Cement. <u>350 kg</u> F.A <u>710 kg</u> C.A <u>1120 kg</u>						
Admixture No.1 <u>3.6 Kg</u> Admixture No.2 <u>N/A</u> Admixture No.3 <u>N/A</u>						
Water <u>192</u> L or kg Slump. <u>200</u> mm Cubic Wt. <u>N/A</u> Density <u>N/A</u>						
Type of Fracture						
Meets Specification Requirement : <u>Yes / No</u>						
Inform Q. C Manager immediately if Fracture Type is Not CONE Shaped.						
Remarks :						
Reviewed by: _____						
Witnessed by: _____						

Modern Construction Works Company

**SPECIFIC GRAVITY
AND ABSORPTION
DATA
SHEET**

Location : Coarse Aggregate Material Wadi Alhee (1")
 Sample No. 1 Date : 1-Sep-2023
 Test No. : 1222-CAB-111 Tested by Eng'r M Alharm

COARSE AGGREGATE ASTM C-127	1	2		
WT. OF OVEN DRY SAMPLE , A	3425.5			
WT. OF SURFACE DRY SAMPLE , B	3488.0			
WT. OF SAMPLE + CONTAINER IN WATER , D	2585.0			
WT. OF CONTAINER IN WATER , E	400			
WT. OF SAT. SAMPLE IN WATER , D - E = C	2185.0			
B - C	1303.0			
A - C	1240.5			
B - A	63			
1. BULK SPECIFIC GRAVITY , $\{A/(B-C)\}$	2.629			
2. BULK (S.S.D.) SP. GR. , $\{B/(B-C)\}$	2.677			
3. APPARRENT SP. GR. , $\{A/(A-C)\}$	2.761			
ABSORPTION , $\{(B-A)/A\} \times 100$	1.825			
FINE AGGREGATE ASTM C-128				
WT. OF SURFACE DRY SAMPLE				
WT. OF OVEN DRY SAMPLE IN AIR , A				
WT. OF FLASK FILLED WITH WATER , B				
WT. OF FLASK + SAMPLE + WATER , C				
B + 500 - C = D				
B + A - C = E				
500 - A = F				
4. BULK SPECIFIC GRAVITY , A/D				
5. BULK (S.S.D.) SP. GR. , 500/D				
6. APPARRENT SP. GR. , A/E				
ABSORPTION , $(F/A) \times 100$				

REMARKS :

REVIEWED BY :

WITNESSED BY :

SPECIFIC GRAVITY AND ABSORPTION DATA SHEET	Location : Quarry Alradia Aziza (1")Coarse Aggregate		
	Sample No.	1	Date : 1-Sep-2023
	Test No. :	1222-CAB-114	Tested by : Eng'r M Alharmah

COARSE AGGREGATE				
ASTM C-127	1	2		
WT. OF OVEN DRY SAMPLE , A	3134.0			
WT. OF SURFACE DRY SAMPLE , B	3172.0			
WT. OF SAMPLE + CONTAINER IN WATER , D	2382.0			
WT. OF CONTAINER IN WATER , E	400			
WT. OF SAT. SAMPLE IN WATER , D - E = C	1982.0			
B - C	1190.0			
A - C	1152.0			
B - A	38			
1. BULK SPECIFIC GRAVITY, {A/(B-C)}	2.634			
2. BULK (S.S.D.) SP. GR. , {B/(B-C)}	2.666			
3. APPARENT SP. GR. , {A/(A-C)}	2.720			
ABSORPTION , {(B-A)/A} x 100	1.213			
FINE AGGREGATE				
ASTM C-128				
WT. OF SURFACE DRY SAMPLE				
WT. OF OVEN DRY SAMPLE IN AIR , A				
WT. OF FLASK FILLED WITH WATER , B				
WT. OF FLASK + SAMPLE + WATER , C				
B + 500 - C = D				
B + A - C = E				
500 - A = F				
4. BULK SPECIFIC GRAVITY , A/D				
5. BULK (S.S.D.) SP. GR. , 500/D				
6. APPARENT SP. GR. , A/E				
ABSORPTION , (F/A) x 100				

REMARKS :

REVIEWED BY :

WITNESSED BY :

ABRASION TEST DATA
SHEET
ASTM C-131-03
LOS ANGELES MACHINE
1

Location : Quarry Alradia Aziza

Sample No. :

Test Date : 1-10-2023

Test No. :

1122-01-CAI-108

Tested by : Eng'r.M Alharmah

MECHANICAL ANALYSIS

Sieve size	Weight Retaine	Cumul. Wt. Ret.	% Retain	% Passing
3				
1 1/2				
1				
3/4				
1/2				
3/8				
1/4(3)				
4				
8				
Pan				100
Total				

GRADINGS FOR TEST

Sieve size	Weights in grams			
	A	B	C	D
3				
1 1/2				
1	1250			
3/4	1250			
	1250	2500		
1/2	1250	2500		
3/8			2500	
1/4(3)			2500	
4				2500
8				

CHARGE OF SPHERES

Grad-ing	No. of Spher	Wt. In grams	
		Spec.	As Run
A	12	5000 ± 10	
B	11	4584 ± 10	
C	8	3330 ± 10	
D	6	2500 ± 10	

ABRASION DATA

Grading B

Total sample wight , grams

5,000.0

100 Rev.	Dry wt. Washed on #12	
	Passing #12 $C_{100} = A - B_1$	
	PercentWear $\frac{C_{100}}{x 100}$	
500 Rev.	Dry wt. Washed on #12	3,942.6
		1,057.4
	PercentWear $\frac{C_{500}}{x 100}$	21.1

Remarks : (Include Chope and type of coarse material) :

Prepared by

Reviewed by :

SIEVE ANALYSIS (ASTM C-136,D-422)	LOCATION : New Sand Ziltan				
	SAMPLE NO Natural Sand			Date: 05-9-2023	
	TEST NO : 122 -50 - FAG -119			TESTED BY : ARAFAT	
STANDARD TEST SIEVE SIZE	Weight Retained (gm)	Cummulative Wieght Retained (gm)	% Retained	% Passing	REMARKS
1/2" 12.5 mm					
3/8" 9.50 mm	0.0	0.0	0.0	100.0	
No. 4 4.75 mm	0.0	0.0	0.0	100.0	
No. 8 2.36 mm	0.0				
No. 10 2.00 mm	0	0.0	0.0	100.0	
No. 16 1.18 mm	0.0				
No. 20 850 microns	0	0.0	0.0	100.0	
No. 30 600 microns	30.5	30.5	3.9	96.1	
No. 50 300 microns	225.5	256.0	32.9	67.1	
No. 100 150 microns	478.5	734.5	94.5	5.5	
No. 200 75 microns	39.5	774.0	99.6	0.4	
PAN	3.0				
TOTAL	777.0				

REMARKS :

LOSS: 0.0 gm.

Weight of Dry Sample = 777.0 gm.

Reviewed by : _____

Witnessed by : _____

SIEVE ANALYSIS (ASTM C-136,D-422)	LOCATION : QUARRY WADI ALHYAH				
	SAMPLE NO : Coarse Agg. (1")			DATE : November 1, 2023	
	Test No.: 1123-01-CAG -101			TESTED BY : <i>Eng'r:- ARAFAT</i>	
STANDARD TEST SIEVE SIZE	Weight Retained (gm)	Cummulative Wieght Retained (gm)	% Retained	% Passing	REMARKS
6" 150 mm					
4" 100 mm					
3" 75.0 mm					
2 1/2" 63.0 mm					
2" 50.0 mm					
1 1/2" 37.5 mm	0.0	0.0	0.0	100.0	100
1" 25.0 mm	0.0	0.0	0.0	100.0	95 ~ 100
3/4" 19.0 mm	0	0.0	0.0	100.0	
1/2" 12.5 mm	1913.1	1913.1	60.5	39.5	25 ~ 60
3/8" 9.50 mm	1141.6	3054.7	96.5	3.5	
No. 4 4.75 mm	81.0	3135.7	99.1	0.9	0 ~ 10
No. 8 2.36 mm	0.8	3136.5	99.1	0.9	0 ~ 5
No. 200 75 microns	7.0	3143.5	99.3	0.7	
PAN	19.7	3163.2			
TOTAL	3163.2				

REMARKS :

Weight of Dry Sample = **3164.3** gm.LOSS: 1.1

Tested by : _____

Reviewed by : _____

SIEVE ANALYSIS (ASTM C-136,D-422)	LOCATION : QUARRY ALRIDIAH AZIZA				
	SAMPLE NO : Coarse Agg. (1")			DATE : November 1, 2023	
	Test No.: 1123-01-CAG -102			TESTED BY : Eng'r:- ARAFAT	
STANDARD TEST SIEVE SIZE	Weight Retained (gm)	Cummulative Wiegth Retained (gm)	% Retained	% Passing	REMARKS
6" 150 mm					
4" 100 mm					
3" 75.0 mm					
2 1/2" 63.0 mm					
2" 50.0 mm					
1 1/2" 37.5 mm	0.0	0.0	0.0	100.0	100
1" 25.0 mm	0.0	0.0	0.0	100.0	95 ~ 100
3/4" 19.0 mm	0	0.0	0.0	100.0	
1/2" 12.5 mm	1303.8	1303.8	44.5	55.5	25 ~ 60
3/8" 9.50 mm	658.3	1962.1	67.0	33.0	
No. 4 4.75 mm	930.1	2892.2	98.8	1.2	0 ~ 10
No. 8 2.36 mm	22.3	2914.5	99.5	0.5	0 ~ 5
No. 200 75 microns	9.3	2923.8	99.9	0.1	
PAN	2.9	2926.7			
TOTAL	2926.7				

REMARKS :

Weight of Dry Sample = 2927.8 gm.LOSS: 1.1

Tested by : _____

Reviewed by : _____

SIEVE ANALYSIS (ASTM C-136,D-4)	LOCATION QUARRY ALMAWAL AZIZA				
	SAMPLE NO Coarse Agg(3/8")			DATE : November 1, 20	
	Test No.: 1123-01-CAG -103			TESTED BY <i>Eng'r:- ARAFA</i>	
STANDARD TEST SIEVE	Weight Retained (gm)	Cummulative Wieght Retained (gm)	% Retained	% Passing	REMARKS
6" 150 mm					
4" 100 mm					
3" 75.0 mm					
2 1/2" 63.0 mm					
2" 50.0 mm					
1 1/2" 37.5 mm	0.0	0.0	0.0	100.0	100
1" 25.0 mm	0.0	0.0	0.0	100.0	95 ~ 100
3/4" 19.0 mm	0	0.0	0.0	100.0	
1/2" 12.5 mm	0.0	0.0	0.0	100.0	25 ~ 60
3/8" 9.50 mm	0.0	0.0	0.0	100.0	
No. 4 4.75 mm	995.1	995.1	60.3	39.7	0 ~ 10
No. 8 2.36 mm	627.5	1622.6	98.4	1.6	0 ~ 5
No. 16 1.18 mm	14.9	1637.5	99.3	0.7	
No. 30 600 microns	2.1	1639.6	99.4	0.6	
No. 50 300 microns	1.3	1640.9	99.5	0.5	
No. 100 150 microns	0.8	1641.7	99.5	0.5	
No. 200 75 microns	2.1	1643.8	99.7	0.3	
PAN	3.7	1647.5			
TOTAL	1647.5				

REMARKS : Weight of Dry Sample = **1649.4** gm.

LOSS: 1.9

Tested by : _____ Reviewed by _____

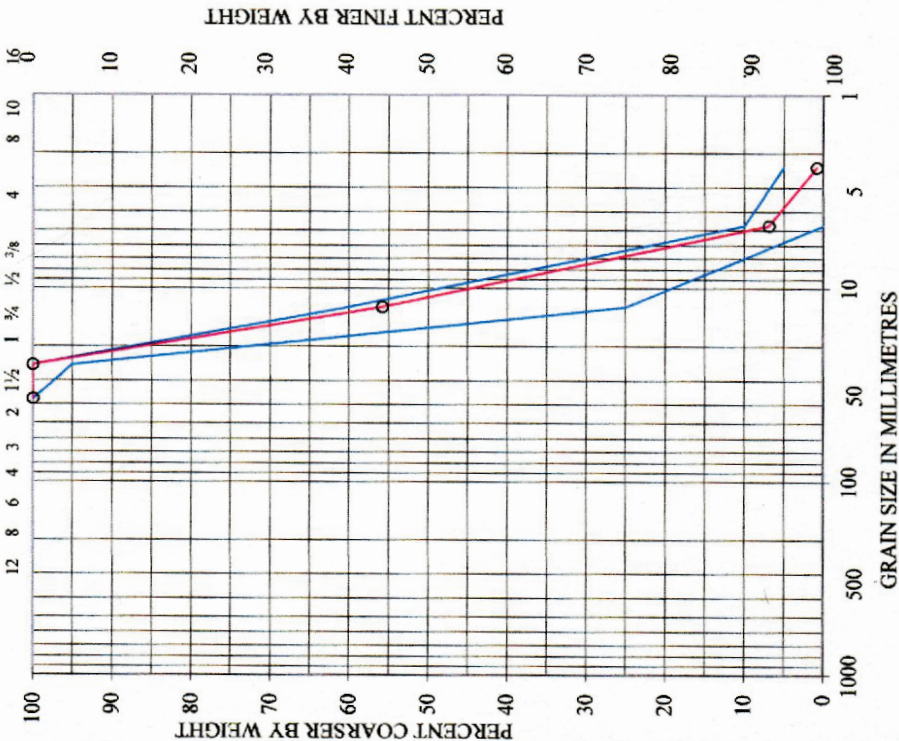
Location : Patchplant

Sample No. : COARSE AGGREGATE

GRADATION CURVES
(ASTM C 136, D 1140)

Sampling Date: 31-OCT-2023 Testing Date : 01-Nov-23
Tested by : Eng'r:-ARAFAT

U.S. STANDARD SIEVE OPENING IN INCHES & STANDARD SIEVE NUMBER



COMBINED GRADATION
BETWEEN COARSE AND FINE GRAVEL

1. Test Results of Each Aggregate (% Passing)

Sieve	37.5mm	25.0mm	12.5mm	4.75mm	2.36mm	Remarks
1" W Coarse Agg. (25mm)	100.0	100.0	39.5	0.9	0.9	
1" A Coarse Agg. (25mm)	100.0	100.0	55.5	1.2	0.5	
C.S.S. 3/8" Coarse Agg. (9.5mm)	100.0	100.0	100.0	39.7	1.6	

2. Test Results of Combined Aggregate (% Passing)

Sieve	37.5mm	25.0mm	12.5mm	4.75mm	2.36mm	Remarks
1" W Coarse Agg. (25mm)	40.0	40.0	15.8	0.4	0.4	
1" A Coarse Agg. (25mm)	45.0	45.0	25.0	0.5	0.2	
C.S.S. 3/8" Coarse Agg. (9.5mm)	15.0	15.0	15.0	6.0	0.2	
Total (%)	100.0	100.0	55.8	6.9	0.8	
Spec's Limit	100	95-100	25-60	0-10	0-5	

Sample No.	Elev. of Depth	Classification	Net Wt. %	LL	PL	PI	Remarks
		N					Test No.
		A					Test No.: 1123-01-CAG -104

Reviewed by : _____
Witnessed by : _____

بعض المشاريع التي انجزتها الشركة
SOME WORKS AND PROJECTS WITH COMPANIES

مشروع بوابة طرابلس
مشروع مستشفى كلينكا للنفط
مشروع مباني البحوث الجنائية
مشروع تطوير مطار معيتيقة الدولي
مشروع تطوير مطار طرابلس الدولي
بعض المشاريع التابعة لشركة الاشغال العامة
مشروع جهاز الحرس الرئاسي / طريق السكة / طرابلس
مشروع مبني مستشفى غوط الشعال / طرابلس
مشروع مباني مركز الجراحات المتقدمة / طرابلس
مشروع مبني مركز الاورام / عين زاره / طرابلس
مشروع انشاء و تطوير مبني النائب العام / طريق السكة / طرابلس
مشروع انشاء و تطوير ديوان المحاسبة / الفرناج / طرابلس
مشروع انشاء و تطوير مباني شركة البريقة لتسويق النفط / الكريمة
مشروع انشاء و تطوير مبني الاسعاف الطائر / شارع الجمهورية طرابلس
مشروع انشاء و تطوير مبني مجمع الصحي / عرادة / طرابلس





شركة أعمال البنية الحديثة
للصناعات الخرسانية والطوب الأسمنتي